

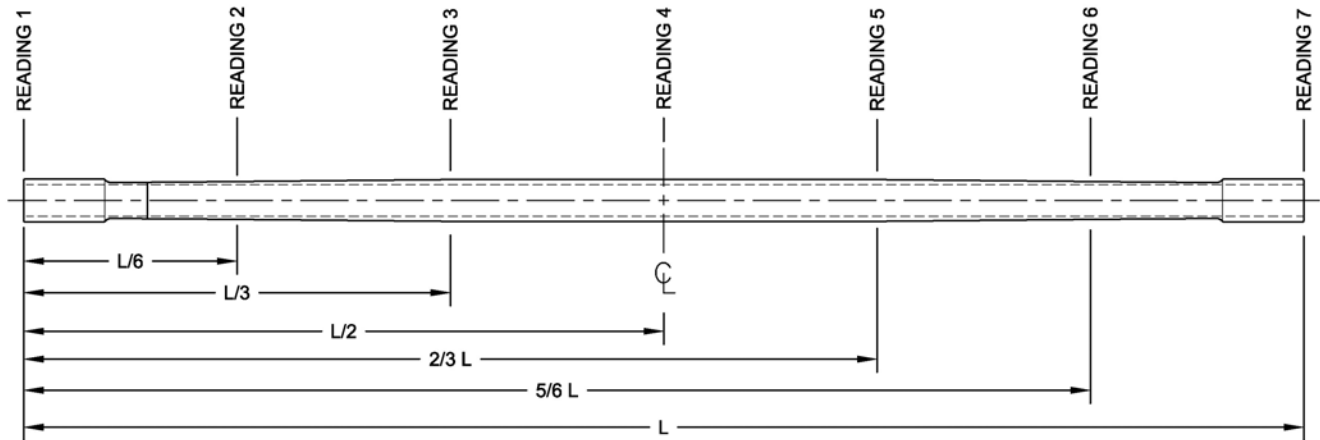
DART AEROSPACE LTD	Work Order:	
Description: Crosstube Assembly (AW119 MKII Aft)	Part Number:	D119-796-241
Inspection Dwg: D119-796-241 Rev: A		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	R0.100	+/-0.010					
	R0.100	+/-0.010					
	5.998	+/-0.010					
	2.516	+0.005/-0.000					
	2.516	+0.005/-0.000					
	2.333	+0.005/-0.000					
	2.333	+0.005/-0.000					
	2.408	+0.005/-0.000					
	2.502	+0.005/-0.000					
	2.596	+0.005/-0.000					
	2.596	+0.005/-0.000					
SIDE B	R0.100	+/-0.010					
	R0.100	+/-0.010					
	5.998	+0.005/-0.000					
	2.516	+/-0.030					
	2.516	+0.005/-0.000					
	2.333	+0.005/-0.000					
	2.333	+0.005/-0.000					
	2.408	+0.005/-0.000					
	2.502	+0.005/-0.000					
	2.596	+0.005/-0.000					
	2.596	+0.005/-0.000					
	102.26	+/-0.020					

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WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation Δw (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.048"
READING 2 L=						
READING 3 L=						
READING 4 L=						
READING 5 L=						
READING 6 L=						
READING 7 L=						

Calibration Result

Actual Block Thickness: _____

Sitiescan 250 Measured Thickness: _____

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
C	14.09.18	New Issue (P/O D119-796-201)	KJ	